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Pats, Service & Responsition for Incommon British Vehicles

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### Hillman Phase Minx

#### **General Information**

**Kip Motor Company** is a full service antique automobile parts, restoration and repair facility. We perform complete or partial restorations on a wide variety of British automobiles. Our many projects range from show cars to daily drivers.

**Using this Catalog** 

Parts listed in this catalog are currently available, normally stocked items or those planned for production. Unless otherwise indicated, all items are New or New Old Stock. (X) - indicates rebuilt items sold *exchange only*. Your rebuildable part must be received in exchange before one is shipped. A number following in the parenthesis indicates items where cores are generally available. The number represents a core charge that will be added to your invoice, *where cores are available*. The core charge is refunded upon receipt of your rebuildable core. (U) - indicates used parts. *Price and availability is subject to change without notice*.

#### **Ordering by Phone**

Our telephone order lines are open:

Monday through Friday 9:00a.m. - 6:00p.m. CST Saturday 9:00a.m. - 12 noon CST

#### Ordering Online or by Mail, E-mail or Fax

Kip Motor has a secure, online shopping cart for this catalog at www.kipmotor.com. Prices are current online! If ordering by e-mail or fax, please include: your name, address, telephone number, make, model and year of car, engine & chassis numbers, ship to address and credit card information. If enclosing a check or money order, be sure to enclose sufficient funds to cover shipping charges. Any overage will be refunded. Orders paid by check will be held for two weeks prior to shipping. E-mail address: info @kipmotor.com

#### **Payments**

We accept Visa, Mastercard, American Express & Discover. Please have available your credit card number, expiration date, name and address of card holder and telephone number. COD orders are usually accepted, an additional \$9 fee will be incurred. Air, truck freight and international shipments must be pre-paid.

#### Warranty

All parts are warranted against defects in material and workmanship for a period of one year from date of shipment. If a part fails in service, it will be exchanged for a similar part whenever available. This warranty covers only the part and does not include labor or failure of a related component. In no case would the liability of KMC exceed the cost of the original part.

#### Shipping

Orders are shipped ground freight unless otherwise specified. Expedited and air delivery is available at extra cost. Oversize and heavy Items are shipped via truck, freight collect. International and overseas orders may be shipped by post, UPS or other means as required. International customers should indicate their preference at time of order. If your shipment arrives damaged, notify the carrier immediately, before contacting KMC for further instructions.

For orders within the 48 contiguous United States, shipping and handling charges will be added to invoices at the following rates:

Order Total	Shipping Charge
\$.00 - 20.00	\$9.00
20.01 - 50.00	12.00
50.01 - 75.00	15.00
75.01 - 100.00	20.00
100.01 - 150.00	25.00
150.01 - 250.00	29.00
250.01 - 350.00	33.00
350.01 - 500.00	36.00
500.01 - 1000.00	39.00
1000.01 +	FREE GROUND SHIPPING

Shipping charges to other areas will vary accordingly.

#### Returns

Returns are accepted for full refund or exchange up to 90 days from date of purchase (shipment). Returns are accepted for exchange only, up to 180 days from date of purchase (shipment). Special orders and returns exceeding the listed limits may or may not be accepted, with or without a restocking fee, at the discretion of KMC. Returns must be accompanied by a copy of the original invoice. Include a note indicating the reason for return. All items must be in the same condition as shipped. *Items cut, fitted, painted, etc., will not be accepted.* 

#### **Backorders**

We normally stock all items in our catalog. From time to time some items may be temporarily out of stock or no longer available. These items will be indicated as backordered on your invoice. In most cases, backordered items will ship within 1-2 weeks. Occasionally certain items take longer. Any backordered item not shipped within 60 days of the original order will be automatically dropped unless specifically requested otherwise.

#### **Other Catalogs Available**

KMC has parts and catalogs for many British cars and commercial vehicles. Other catalogs available at the time of printing include:

The London Taxi Book (Austin FX3/FX4/FL1/FL2 & Beardmore)
The Orphan Book (vehicles not covered in specific catalog)
The English Ford 100E Book (Angelia and other 100E makes)
The Berkeley Book

The Berkeley Book

The Metropolitan Book (Hudson, Nash, and AMC Metropolitans)

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#### **About This Catalog:**

The Hillman Phase Minx parts catalog is based on the "Hillman Minx Service Parts Catalog for 1948 Models" publised in October, 1947 by ROOTES LIMITED. This catalog follows the original publication's category order and also uses the line illustrations to assit you with identifing the correct part you need.

For vehicles starting with CHASSIS Number 1865001.

#### **General Instructions for Ordering Parts:**

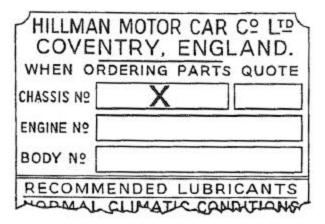
To receive the correct parts for your Phase Minx, please provide the following information:

#### **CAR TYPE**

- 1. Model
- 2. Chassis Number
- 3. Engine Number
- 4. Body Style (Saloon, Coupe, or Utility)

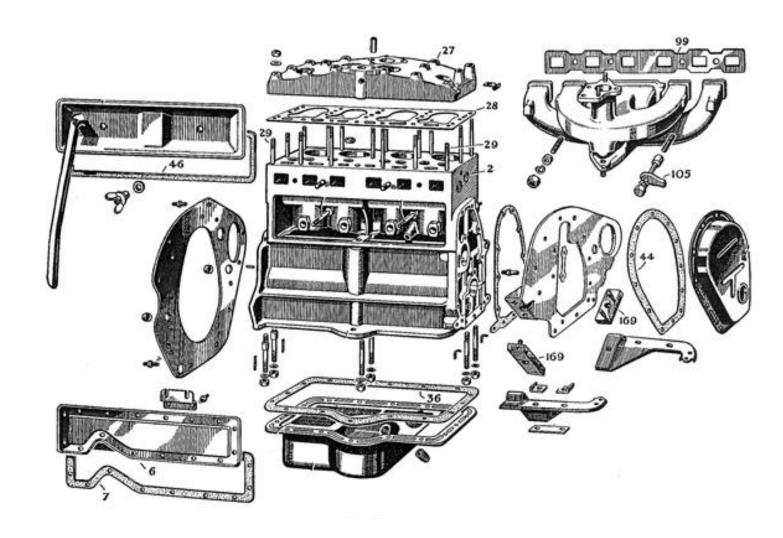
#### PARTS REQUIRED

- 1. Part Number and Desciption
- 2. Quantity
- 3. Right or Left (if applicable)
- 4. Right Hand Drive(RHD) or Left Hand Drive (LHD)
- 5. Colour (if applicable)



The CHASSIS Serial Number is stamped in the space marked "X" above, on a plate secured to the right-hand side of the firewall just under the bonnet. The **ENGINE Number** will also be found on this plate. Please provide these numbers to avoid inaccurate interpretation of orders.

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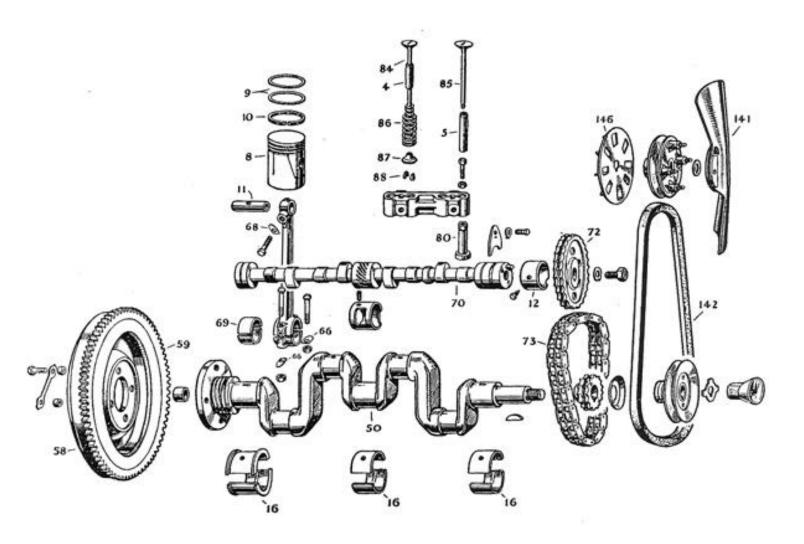


#### **Engine External**

No	Part #	Description Applic	ation Qty Req	Cost Each	No	Part #	Description	Application	Qty Req	Cost Each
	P.48038	Engine assembly (X)	1	3785.00	36	P.22327	Sump joint (gasket)		1	15.25
	CB510	Head gasket set	1	90.75	44	P.22149	Timing cover joint (gasket)		1	15.12
	EB510	Conversion gasket set	1	142.78	46	P.22325	Valve cover joint (gasket)		1	34.00
2	D.7	Sealing disc (35 m/m dia)	4	2.12	66	P.22208	Lock tab, set of 8		1	7.25
2	D.11	Sealing disc (48 m/m dia)	1	3.94	89	P.82048	Top water pipe		1	NCA
6	P.22322	Side water plate, stainless steel	1	135.00	92	P.82049	Inlet water branch		1	NCA
7	P.22323	Side cover joint	1	11.75	99	P.38343	Inlet and exhaust joint (gasket	:)	1	10.29
	SCR.96	Screw 1/4", side water plate	14	NCA	105	P.80047	Oil pump assembly (X)		4	195.00
27	P.78404	Cylinder head	1	NCA	169	P.65698	Engine mount, rubber		2	66.55
28	P.78405	Gasket cylinder head	1	33.29						
29	P.55961	Stud 2 9/16" long, cylinder head	4	22.30	(X) indicates rebuilt items sold exhcange only i.e. send in your part to be rebuilt.				uilt.	
	P.55962	Stud 3" long, cylinder head	5	23.60	NCA - not currently available, please inquire.					

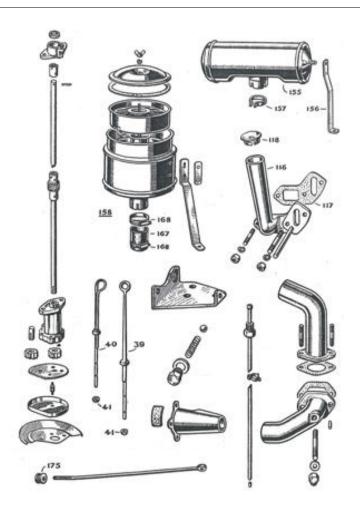
Engine rebuilding is one of our specialities!

If you don't see the part you need listed, please ask!



#### **Engine Internal (Above)**

No	Part #	Description Applicatio	n Qty Req	Price Each	No	Part #	Description	Application	Qty Reg	Price Each
4	D 00400	Inlat value mide atd	•		85	P.77813	Valve, exhaust		4	19.36
4	P.22186	Inlet value guide - std.	4	NCA			· · · · · · · · · · · · · · · · · · ·			
5	P.78669	Exhaust value guide	4	NCA	86	P.47885	Spring (inner and outer) set		4	79.00
8-10	P.48015	Piston set w/rings .020	1	415.00	87	P.38804	Cup, valve		8	6.25
	P.80750	Piston ring set, std	1	119.85	88	P.38948	Valve cotter set		8	18.00
12	P.47634	Camshaft front bush	1	39.00	141	P.66881	Fan assembly (U)		1	45.00
16	P.54327	Main bearing set	1	225.00	142	P.65932	Fan belt		1	30.86
50	P.80747	Crankshaft (x)	1	199.65	146	P.53477	Ventilator - dynamo		1	NCA
58	P.47171	Flywheel and starter ring	1	NCA						
59	P.81085	Starter ring	1	224.00	(X) in	dicates rebuil	t items sold exchange only. Ple	ase ship your part t	o be reb	ouilt. A
68	P.22208	Lock tab set of 8	1	7.25	numb	er inside the	() represents a core charge the	at is refunded once	we rece	eive your
69	P.53856	Connecting rod bearing standard size	8	165.00	rebuil	dable core. C	Core charges are not applicable	towards the Free C	Fround S	Shipping
69	P.53856-10	Connecting rod bearing (.010 undersized)	8	165.00	total.					
69	P.53856-20	Connecting rod bearing (.020 undersized)	8	165.00	NCA ·	<ul> <li>Not currentl</li> </ul>	y available, please inquire.			
69	P.53856-30	Connecting rod bearing (.030 undersized)	8	165.00						
69	P.53856-40	Connecting rod bearing (.040 undersized)	8	165.00						
70	P.48026	Camshaft, reground (X)	1	115.00						
73	P.22296	Timing chain	1	29.04						
80	P.25409	Tappet c/w nut and screw (X)	8	24.00						
84	P.38950	Valve, inlet	4	16.94						



#### **Engine Accessories - Oil Filler/Silencer (left)**

No	Part #	Description	Application	Qty Req	Cost Each
39	P.78731	Dipstick assembly RHD		1	NCA
40	P.78730	Dipstick assembly LHD		1	NCA
41	P.78729	Felt washer - dipstick collar		1	NCA
116	P.78410	Oil Filler		1	11.80
117	P.22786	Gasket, oil filler		1	6.50
118	P.55347	Oil cap		1	78.65
155	P.78678	Air silencer		1	NCA
156	P.78959	Air silencer, bracket		1	42.00
167	P.76724	Connecting hose		1	7.50
168	P.68589	Clip, hose		2	3.75
175	P.56418	Engine tie rod buffer		1	5.27

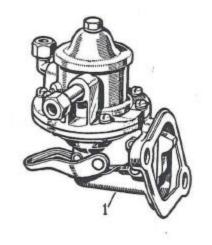
\*Note: RHD - Right Hand Drive; LHD- Left Hand Drive NCA- Not currently available; please inquire.

#### Petrol Pump (Right)

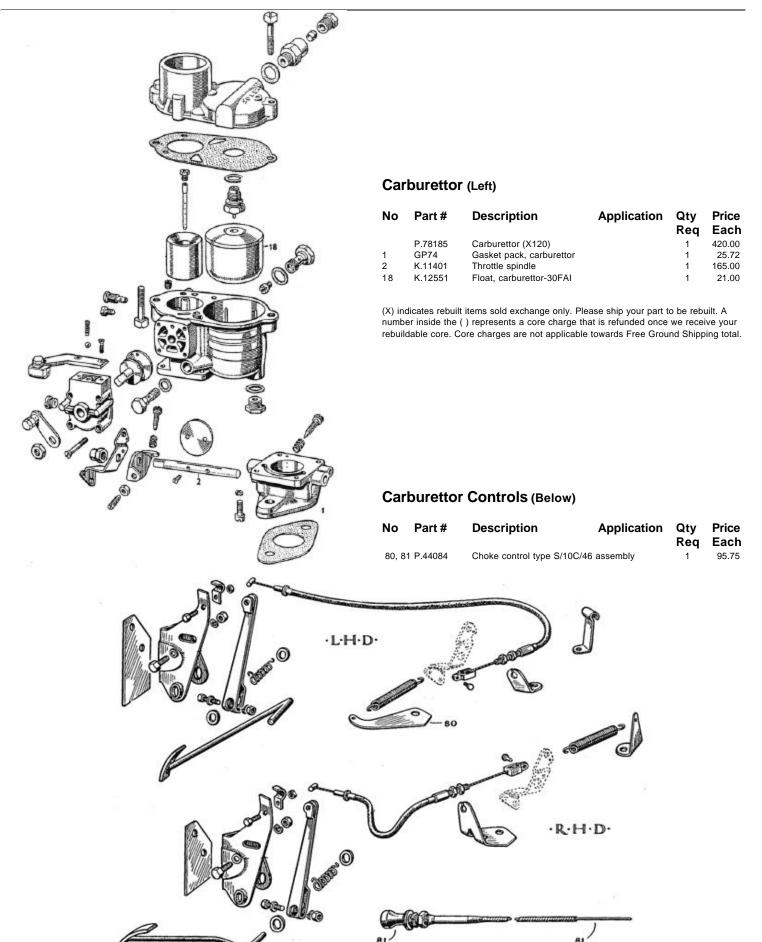
No	Part #	Description	Application		Price Each
1	P.44322	Petrol (fuel) pump (X 20)		1	114.95
	7H903	Repair kit, petrol pump		1	36.00

(X) indicates rebuilt items sold exchange only. Please ship your part to be rebuilt. A number inside the ( ) represents a core charge that is refunded once we receive your rebuildable core. Core charges are not applicable towards Free Ground Shipping rate.

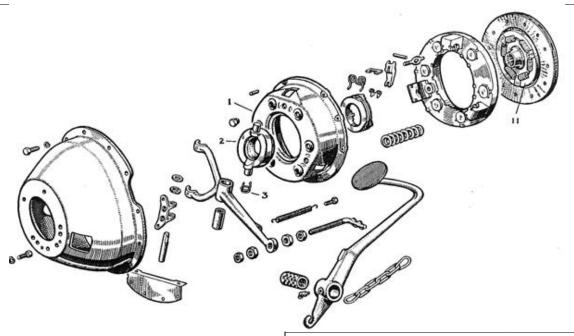
For fuel lines and gas tank assemblies, see Petrol System, page 15.



# Hillman Phase Minx



#### Clutch/Gearbox



#### Clutch (Above)

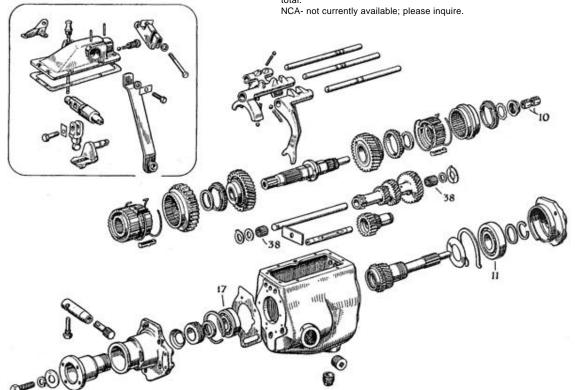
No	Part #	Description Ap	plication	Qty Req	Price Each
1	K.5597	Clutch cover assembly (X)		1	139.15
2	K.10038	Release bearing and cup assemb	oly	1	84.00
3	K.11795	Release bearing retainer		2	2.85
11	K.12833	Drive plate assembly (X75)		1	95.00
	ME-3833-E	Brake fluid, Castrol GT LMA 12 of	Z	2	8.17

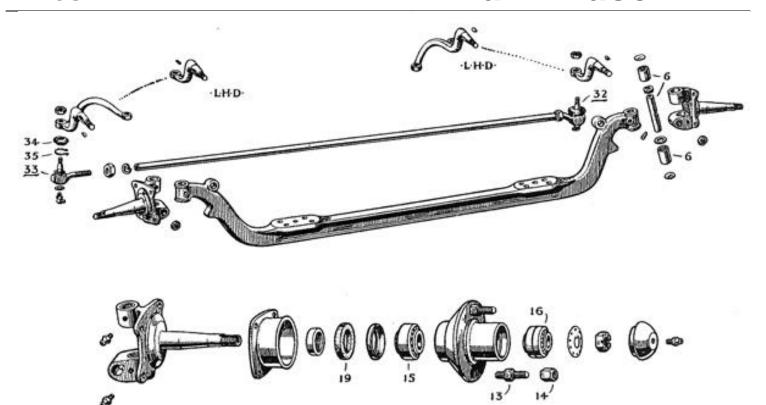
(X) indicates rebuilt items sold exchange only. Please ship your part to be rebuilt. A number inside the ( ) represents a core charge that is refunded once we receive your *rebuildable* core. Core charges are not applicable to the Free Ground Shipping total.

#### Gearbox (Below)

No	Part #	Description	Application	Qty Req	Price Each
	P.48027	Gearbox unit (X)		1	1,425.00
		Gearbox gasket set		1	NCA
10	P.79445	Bush, primary shaft		2	NCA
11	P.42735	Bearing, primary shaft		1	57.48
17	P.55515	Bearing, mainshaft		1	45.38
38	P.40234	Rollers		54	3.75
	P.81588	Knob, gear shift lever		1	65.00
	P.78176	Rubber, top		1	NCA
	P.78177	Rubber, bottom		1	NCA

(X) indicates rebuilt items sold exchange only. Please ship your part to be rebuilt. A number inside the () represents a core charge that is refunded once we receive your rebuildable core. Core charges are not applicable towards the Free Ground Shipping

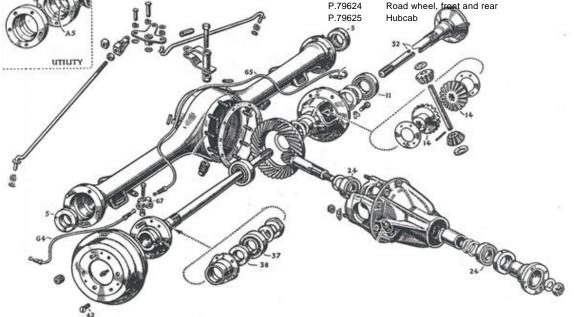




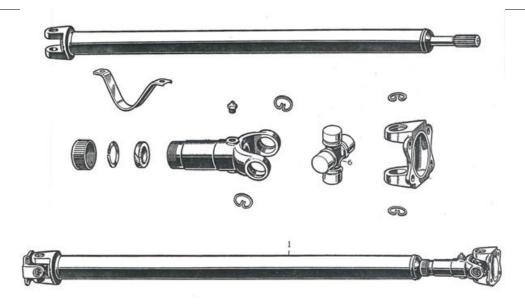
ŀ	-ront	Axie	(Above)	
	_		_	_

No	Part #	Description	Application	Qty Req	Price Each
6	P.47916	Swivel pin and bushes kit		2	245.00
13	P.82660	Driving stud		6	28.14
14	P.22369	Driving stud nut		6	23.90
15	P.40235	Hub inner bearing		2	56.27
16	P.40236	Hub outer bearing		2	42.05
19	P.22117	Packing washer, inner bearin	g	2	17.85
32	K.18971	Track rod socket assembly R	H thread	1	NCA
33	K.18972	Track rod socket assembly L	H thread	1	NCA
34	K.18968	Boot, socket assembly		2	5.45
35	K.18969	Clip, boot		2	4.42

No	Part #	Description	• •	Qty Rea	Price Each
15	P.29812	Oil seal, axle	Saloon and Coupe		25.41
A5	P.67998	Oil seal, axle casing	Utility	2	20.88
11	P.56549	Bearing, differential	Othity	2	138.00
14	P.55588	Wheel, differential		2	73.50
24	P.55595	Bearing, bevel pinion		2	398.00
32	P.82660	Driving shaft stud, road wheel	Saloon and Coupe	6	28.14
32	P.82673	Axle shaft	Utility	2	4495.00
34	P.22369	Driving stud nut	,	2	23.90
37	P.40077	Bearing (drive shaft assembly	Saloon and Coupe	2	45.38
37	P.40006	Bearing (drive shaft assembly	) Utility	2	51.43
38	P.29816	Oil retainer assembly	,	2	25.41
42	SCR.10	Screw, brake drum to axle sha	aft	6	NCA
64	P.80101	Pipe, RH (rear axle)	Saloon and Coupe	1	NCA
65	P.80102	Pipe, LH (rear axle)	Saloon and Coupe	e 1	NCA
67	P.44132	3-way connector, rear		1	NCA
	P.79624	Road wheel, front and rear		4	199.65
	P.79625	Hubcab 🔼		4	125.00
_	· m's		242		

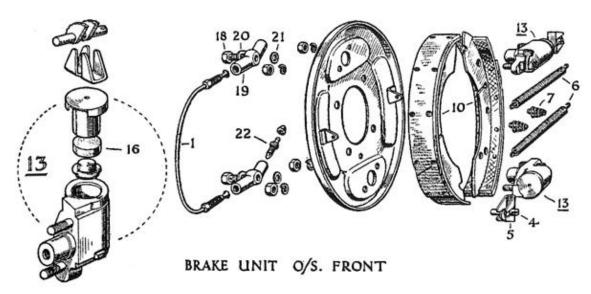


# **Drive Shaft/Brake**



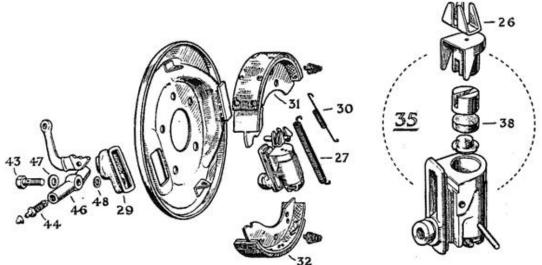
#### **Propellor Shaft (above**

No	Part #	Description	<b>Application</b>	Qty	Cost
1	P.38098	Propellor shaft (drive shaft) (	(X)	1	199.65
6	K.18244	Journal and bearing pack		2	29.95



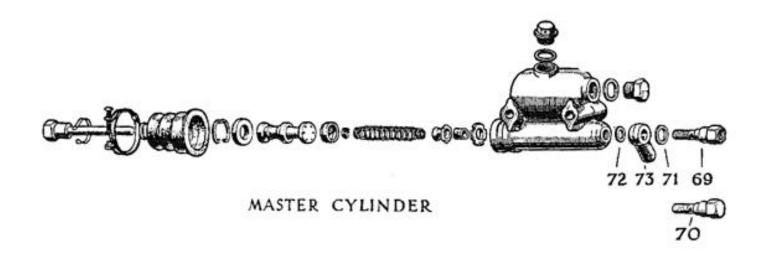
#### Front Brakes (Above)

No	Part #	Description Appl	ication	Qty Req	Price Each
1	P.79865	Bridge tube		2	NCA
4, 5	K.19030	Adapter, micram and mask		4	99.83
6	K.19032	Pull off spring		4	16.34
7	K.19033	Steady spring		4	5.75
10	K.19034	Front brake shoe set (X75)		1	69.00
13	K.19035	Wheel cylinder, RH		2	225.00
13	K.19036	Wheel cylinder, LH		2	225.00
16	K.19040	Cup, wheel cylinder		4	9.85
18	K.19043	Bolt		2	17.85
19	K.19044	Two way piece		4	NCA
20	K.19045	Gasket		4	17.85
21	K.41466	Gasket, small		4	1.03
22	K.19046	Bleeder screw (bottom wheel cylinder	only)	2	5.85
	ME-3833-E	Brake fluid, Castrol GT LMA 12 oz		4	8.17



#### Rear Brakes (Above)

No	Part #	Description Application	Qty Req	Price Each	No	Part #	Description Applicatio	n Qty Req	Price Each
25, 26	K.19030	Adjuster, micram and mask	2	99.83	43	K.19043	Bolt, wheel cylinder	2	17.85
27	K.19032	Pull off spring	2	16.34	44	K.19046	Bleeder screw	2	5.85
28	K.19033	Steady spring	4	5.75	46	K.19058	Two way piece	2	NCA
29	K.19049	Boot - wheel cylinder to backing plate	2	15.25	47	K.19045	Gasket	2	1.16
30	K.19050	Tension spring	2	8.47	48	K.41466	Gasket, small	2	1.03
31&32	K.19034	Rear brake shoe set (leading and trailing) (X75)	1	144.00		ME-3833-E	Brake fluid, Castrol GT LMA 12 oz	4	8.17
35	K.19051	Wheel cylinder, rear	2	275.00					
38	K.19040	Cup, wheel cylinder	2	9.85	NCA -	not currently	available; please inquire.		

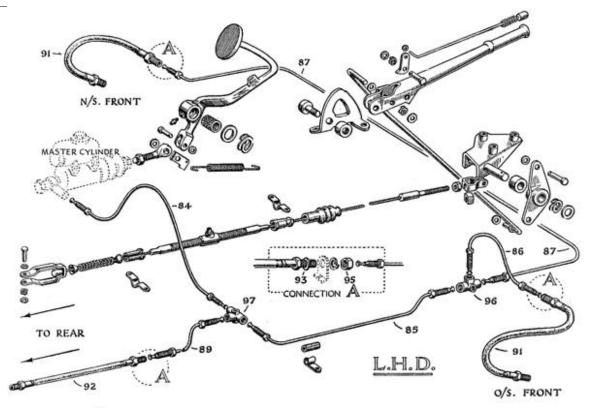


#### Master Cylinder (Above)

No	Part #	Description Applicati	Qty Req	Price Each
	K.20043	Master cylinder	1	308.55
	P.80765	Master cylinder repair kit	1	41.45
69	P.44113	Union bolt RHD	1	32.37
71	K.19045	Gasket	1	1.16
72	P.41466	Gasket, small	1	1.03
73	P.44135	Banjo connection, master cylinder	1	35.25
	ME-3833-E	Brake Fluid, Castrol GT LMA 12 oz	4	8.17

# Hillman Phase Minx

# **Brakes/Steering**



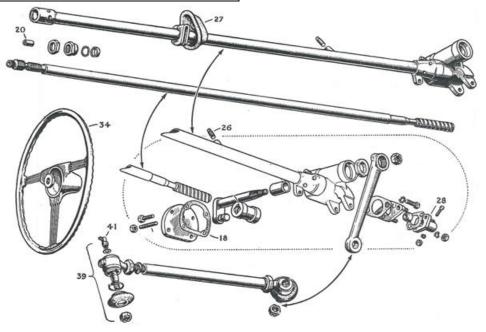
#### Brake Lines (Above)

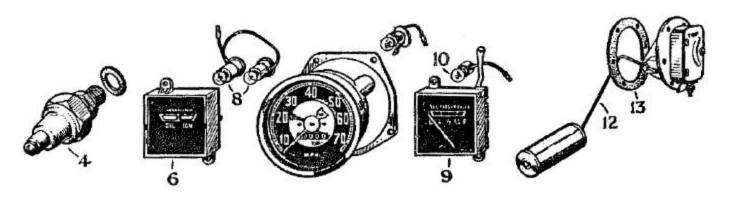
No	Part #	Description	Application	Qty Req	Price Each
	P.80097	Pipe, master cylinder to	front 3 way RHD	1	NCA
84	P.79866	Pipe, master cylinder to	T piece LHD	1	NCA
85	P.80097	Pipe, T piece to front 3 v	vay LHD	1	NCA
86	P.80098	Pipe, front to 3 way, RH		1	NCA
87	P.80099	Pipe, front to 3 way, LH		1	NCA
	P.80100	Pipe, master cylinder to	rear hose (RHD)	1	NCA
89	P.80100	Pipe, T piece to rear hos	se (LHD)	1	NCA
91	P.44137	Hose, front		2	56.43
92	P.44136	Hose, rear		1	51.43
93	P.42773	Gasket, hose to pipe		3	1.16
95	P.42774	Nut, hose to pipe		3	NCA
96	P.44132	Connection, 3 way (RHD	))	1	NCA
97	P.44132	Connection, T piece (LH	Ď)	1	NCA

#### Steering (Below)

No	Part #	Description	Application	Qty Req	Price Each
	P.80970	Steering unit, RHD (x)		1	525.00
	P.80971	Steering unit, LHD (X)		1	525.00
20	K.18292	Steering rocker shaft bush	trunion	1	NCA
27	H.76507	Grommet, column clip (LH	D)	1	NCA
28	P.53882	Steering box clamp (gland	body)	1	NCA
34	P.80945	Steering wheel (X)		1	525.00
	K.19583	Steering column top cover	c/w horn push	1	NCA
39	K.18961	Socket assembly R.H. thre	ead for drag link	1	NCA
	K.18962	Socket assembly L.H. thre	ad for drag link	1	NCA

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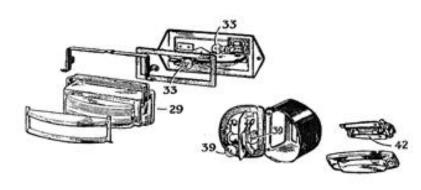


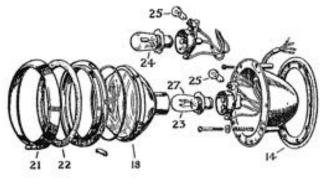
#### **Dash Instruments** (Above)

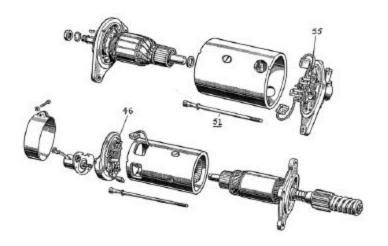
No	Part #	Description	Application	Qty Req	Price Each
	D 44400	0 1 1 11 111			
	P.44100	Speedometer cable RHD		1	99.00
	P.79347	Speedometer cable LHD		1	96.00
4	P.44296	Oil pressure unit		1	22.69
6	P.44099	Oil and ignition warning light		1	NCA
8	K.18386	Bulb, oil and igintion warning	light	2	1.88
9	P.44098	Petrol (gas) gauge		1	165.00
10	K.18386	Bulb, petrol gauge		1	1.88
12	P.66106	Tank unit		1	131.84
13	K.15510	Washer (gasket), tank unit		1	2.12

#### Lamps & Lenses (Below)

No	Part #	Description	Application	Qty Req	Price Each
14	K.19268	Dust excluder, headlamp		2	23.75
18	K.19273	Reflector and glass, headla	amp	2	NCA
21	K.19267	Rim, headlamp		2	199.65
22	K.19274	Rubber gasket, headlamp		2	22.85
23	K.19083	Bulb-double filament, dippe	r	1	14.22
24	K.19085	Bulb-single filament, non-di	pper	1	14.22
25	K.19270	Bulb-pilot		2	1.76
27	K.19083	Bulb-double filament, head	lamp	2	14.22
29	K.14151	Glass, stop tail lamp		1	98.00
33	K.10191	Bulb, stop tail lamp		1	2.85
	P.41795	Stop tail lamp		1	228.69
39	K.10191	Bulb, stop tail lamp		1	2.85
42	K.10205	Bulb, roof lamp		1	14.83



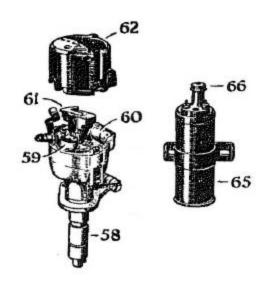




#### Starter (Left)

No	Part #	Description	Application	Qty Req	Price Each
	P.44310	Starter (X)		1	175.00
46	K.11330	Brushes, pair (starter)		1	30.56
51	P.44151	Dynamo, generator (X175) <	•	1	225.00

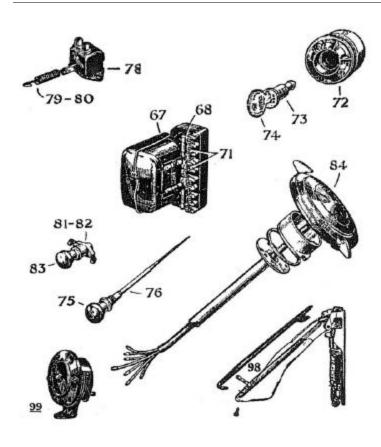
(X) indicates rebuilt items sold exchange only. Please ship your part to be rebuilt. A number inside the ( ) represents a core charge that is refunded once we receive your rebuildable core. Core charges are not applicable towards Free Ground Shipping total.



#### Ignition (Left)

No	Part #	Description	Application	Qty	Cost
58	P.42721	Distributor (X)		1	465.00
59	K.14070	Contact set		1	29.35
60	K.18993	Condensor c/w plate		1	40.96
61	P.34868	Rotor assembly		1	23.90
62	K.14283	Distributor cap		1	122.00
65	P.42708	Ignition coil		1	127.05
66	K.6133	Moulded H.T. nut, ingnition co	oil	1	3.33
	P.78395	Spark plug		4	5.25
	P.55617	High tension cable set		1	39.00
	P.81977	Harness, wiring for chassis LI	HD - fabric	1	815.00
	P.81977A	Harness, wiring for chassis LI	HD - tape	1	525.00
	K.15878	Cable, positive battery lead/g	round	1	57.18
	P.82550	Harness, wiring for body - fab	ric Coupe	1	275.00
	P.82550A	Harness, wiring for body - tap	e Coupe	1	175.00
	P.81514	Harness, wiring for body - fab	oric Saloon	1	275.00
	P.81514A	Harness, wiring for body - tap	e Saloon	1	175.00
	K.17064	Cable, negative battery lead/s	starter	1	66.00
	P.82553	Harness, wiring for body - fab	oric Utility	1	275.00
	P.82553	Harness, wiring for body - tap	e Utility	1	175.00

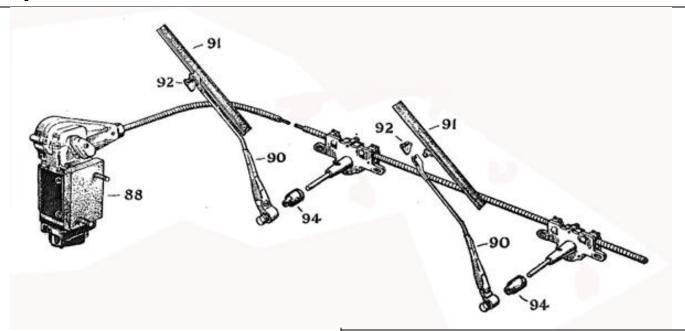
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#### Switches (Left)

No	Part #	Description	Application	Qty	Cost
67	P.77257	Control box (X185) <		1	320.65
68	K.1563	Fuse, 25 amps		1	1.76
72	P.44082	Switch box (ignition and light	ting)	1	272.25
73	P.42701	Ignition lock		1	13.25
74	H.74406	Key, ignition and door		2	22.00
75-76	K.19277	Starter control with knob, wire	e, body, and tube	1	96.00
77	P.42724	Starter switch		1	45.00
78	P.40381	Brake stop light switch		1	96.20
81	P.44140	Panel switch		1	55.00
82	P.44140	Screen wiper swtich		1	55.00
83	K.19582	Knob, switch (wiper or panel	)	2	28.00
84	K.19583	Steering column top cover co	w horn push (X)	1	289.00
	DKS-Minx	Dash knob set (panel, wiper,	C, S)	1	97.50
99	P.41804	Horn		1	319.00
	SF40	Trafficator (X95)		2	225.00
98	K.10205	Bulb, trafficator		2	14.83

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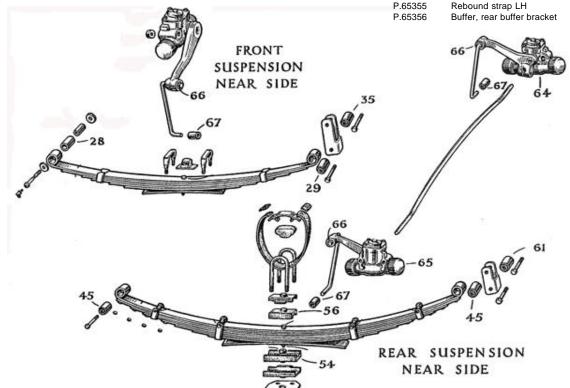
#### Screen Wiper (Above)

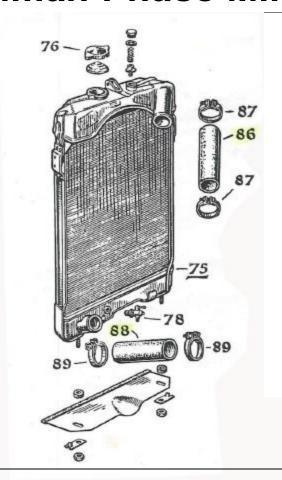
NCA- not currently available; please inquire.

No	Part #	Description	Application	Qty Req	Price Each
88	K.19585	Motor unit (X95)		1	195.00
90	K.19586	Arm, wiper		2	NCA
91	K.13503	Blade, wiper		2	23.90
92	K.12194	Rubber peg-blad to arm		2	2.37
94	K.12197	Spindle grommet		2	NCA

#### Suspension (Below)

No	Part #	Description	Application	Qty Req	Price Each
28	P.54869	Bushing-sping eye, front end	Saloon and Coup	e 2	39.75
29	P.54544	Bushing- spring eye, rear end	Saloon and Coup	e 2	41.14
35	P.54544	Bushing - shackle, front sprin	gs bushed	2	41.14
45	P.65538	Bush, rear spring bushed		4	41.14
54	P.79686	Clamp rubber-top, spring to a	xle casing	2	NCA
56	P.79688	Clamp rubber-bottom, spring	to axle casing	2	NCA
61	P.65538	Bush-shackle, silentbloc for re	ear spring	2	41.14
	P.78750	Damper, front RH (X)		1	285.00
63	P.78751	Damper, front LH (X)		1	285.00
64	P.78752	Damper, rear RH (X)		1	285.00
65	P.78753	Damper, rear LH (X)		1	285.00
66	K.9875	Lever and link bearing-top (but	ushing, shock link i	upper)4	9.99
67	P.42877	Link bearing-bottom		4	9.99
	P.65354	Rebound strap RH		1	24.00
	P.65355	Rebound strap LH		1	24.00
	P.65356	Buffer, rear buffer bracket		2	NCA





#### Radiator (Left)

No	Part #	Description	Application	Qty Req	Price Each
P.806	14	Radiator block, recored (X)		1	695.00
76	P.78973	Filler cap assembly		1	19.25
78	P.42840	Drain tap		1	NCA
79	P.54178	Overflow valve		1	38.75
86	P.65283	Top water hose		1	18.75
87	P.38405	Clip, top hose		2	4.68
88	P.55873	Bottom water hose		1	8.25
89	P.56099	Clip, bottom hose		2	4.68

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NCA- not currently available; please inquire.

# Petrol (Fuel) System (Right)

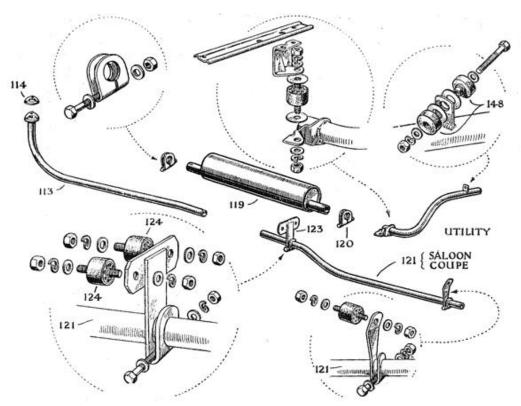
No	Part #	Description	Application	Qty Req	Price Each
92	P.78683	Gas tank assembly (X)	Saloon	1	425.00
93	P.65862	Gas tank assembly (X)	Utility	1	425.00
94	P.80954	Gas tank assembly (X)	Coupe	1	425.00
95	P.55695	Filler cap, gas tank		1	17.88
98	P.38461	Hose, filler extension		1	5.25
100	H.19335	Grommet, gas filler		1	26.32
101	P.65591	Gas pipe assembly, pump	to carb	1	NCA
107	P.81554	Gas pipe complete, tank to	pump	1	NCA

UTILITY

92 SALOON

94 COUPE

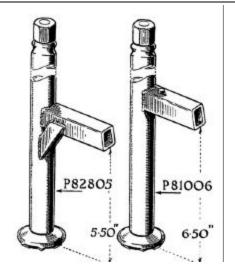
# Hillman Phase Minx



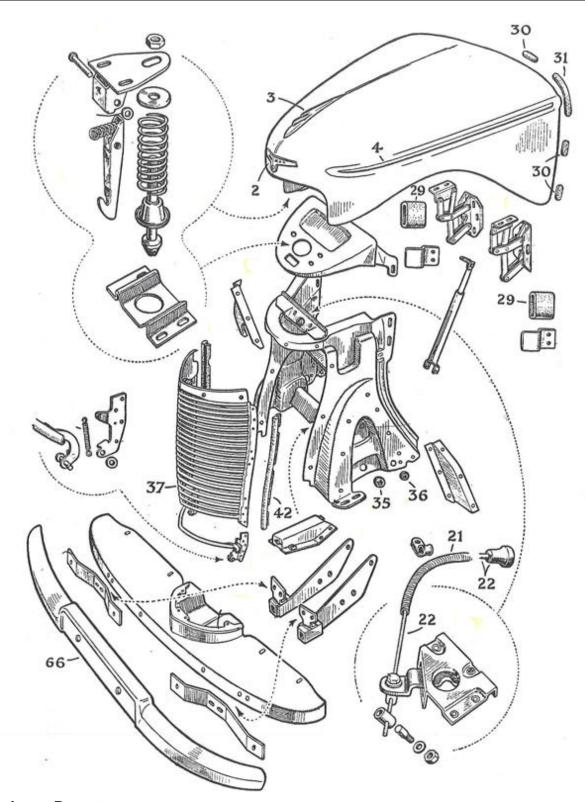
Exhaust Stystem (Above)

No	Part #	Description	Application	Qty Req	Price Each
113	P.65818	Exhaust pipe assembly		1	NCA
114	P.38369	Joint, exhaust pipe		1	21.00
119	P.75036	Silencer (muffler)		1	185.00
120	P.78333	Clip, silencer		1	NCA
121	P.80753	Tail pipe	Saloon/Coupe	1	NCA
123	P.82503	Clip, tail pipe	·	1	NCA
124	P.65929	Insulator, tail pipe center har	iger Saloon/Coupe	2	NCA
148	P.65930	Insulator, tail pipe rear end	Utility	1	NCA
114	P.38369	Joint, exhaust pipe		1	21.00
119	P.75036	Silencer (muffler)		1	185.00
120	P.78333	Clip, silencer		1	NCA
121	P.80753	Tail pipe	Saloon/Coupe	1	NCA
123	P.82503	Clip, tail pipe	•	1	NCA
124	P.65929	Insulator, tail pipe center har	ger Saloon/Coupe	2	NCA
148	P.65930	Insulator, tail pipe rear end	Utility	1	NCA

NCA - not currently available; please inquire.



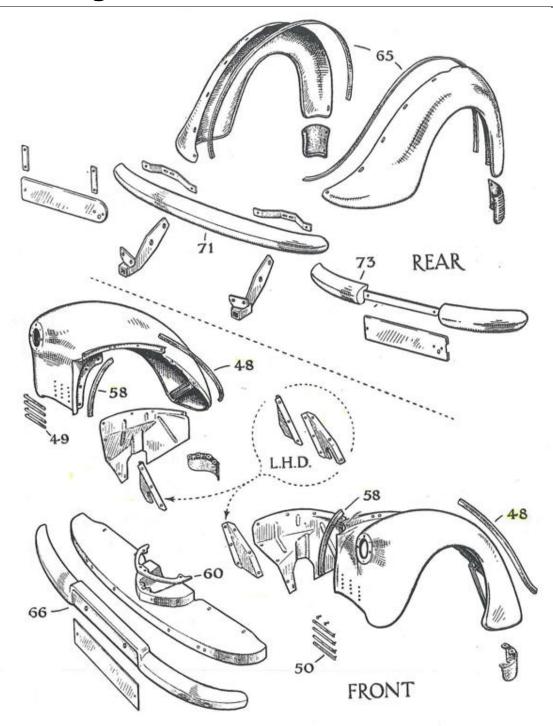
Tool	s (Left)				
No	Part #	Description	Application	Qty Req	Price Each
	P.81006	Lifting Jack	Saloon and Coupe	e 1	NCA
	P.82805	Lifting Jack	Saloon and Coupe	e 1	NCA
	BSW-CW	British Standard Whitworth Co	ombination wrench	set- 7 p	oieces
		(1/8, 3/16, 1/4, 5/16, 3/8, 7/16	6, 1/2)	1	245.00
		Open end wrench set - 4 pie	ces		
		(1/8x3/16, 1/4x5/16, 3/8x 7	7/16, 1/2x9/16)	1	125.00
		Box wrench set - 3 pieces			
		(1/8x3/16, 1/4x5/16, 3/8x7	/16)	1	110.00
		Socket set, 3/8" drive - 7 pie	ces		
		(1/8, 3/16, 1/4, 5/16, 3/8, 7	7/16, 1/2)	1	175.00
		Socket set, 1/2" drive - 5 pie	ces		
		(1/4, 5/16, 3/8, 7/16, 1/2)		1	125.00
		British Association Open end	wrench set - 6 piec	es	
		(0-10 BA)		1	85.00



#### **Body Mountings - Bonnet**

No	Part #	Description	Application	Qty	Price		D	Book to the control of the control o	٥,	<b>D</b>
2	H.76341	Badge, bonnet		1	225.00	No	Part #	Description Application	Qty	Price
3	H.78410	Motif, bonnet		1	185.00	31	H.74690	Rest rubbers, bonnet dash corners		8.25
4	H.76952	Moulding, upper RH bonnet	Coupe	1	NCA	35	H.16861	Grommet-side panel mtg.cradle		7.25
4	H.76953	Moulding, upper LH bonnet	Coupe	1	NCA	36	H.16860	Grommet-headlamp cable-mtg. cradle		3.33
	H.76505	Clip, moulding to bonnet		26	2.85	37	H.76401	Radiator grille assembly	1	3,900.00
21/22	K.19575	Lock, bonnet (body, tube, knob	and wire)	1	135.00	42	H.76466	Rubber seal, radiator grille (18.5" each side)		
29	H.62562	Sleeve, bonnet guide		2	13.75			Price is per foot.		3.94
30	H.61352	Rest rubbers, bonnet		6	3.85	66	H.76425	Front bumper (X) (Send in your bumper to be rechromed)	1	395.00

# Hillman Phase Minx

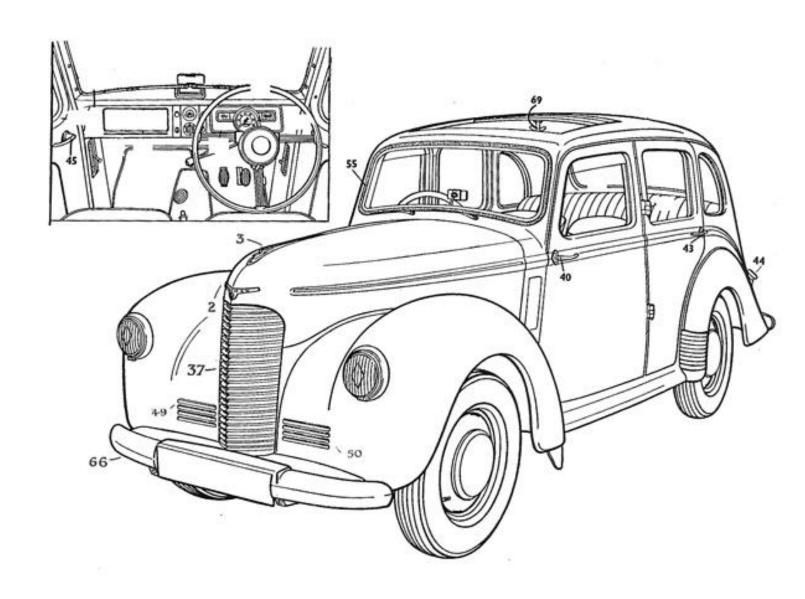


#### **Body Mountings - Fendor**

No	Part #	Description A	pplication	Qty Req	Price Each
48	H.79093	Piping, front wing (28" each wing Price is per foot.	)	3	3.94'
49	H.76070	Moulding, RH front wing		4	95.00
50	H.76071	Moulding, LH front wing		4	95.00
58	H.79093	Piping, front wings to mounting c Price is per foot	radle (18" long)	2	3.94'
60	H.76082	Cap, fairing, front wing to bumpe	er	1	285.00
65	H.79093	Piping, rear wing (72" long) price	e per foot	6	3.94'
	H.23975	Mirror, wing driving RHD		1	33.25
	H.76761	Mirror, wing driving LHD		1	33.25
66	H.76425	Front bumper (X) Please send in your bumper to	be rechromed.	1	395.00

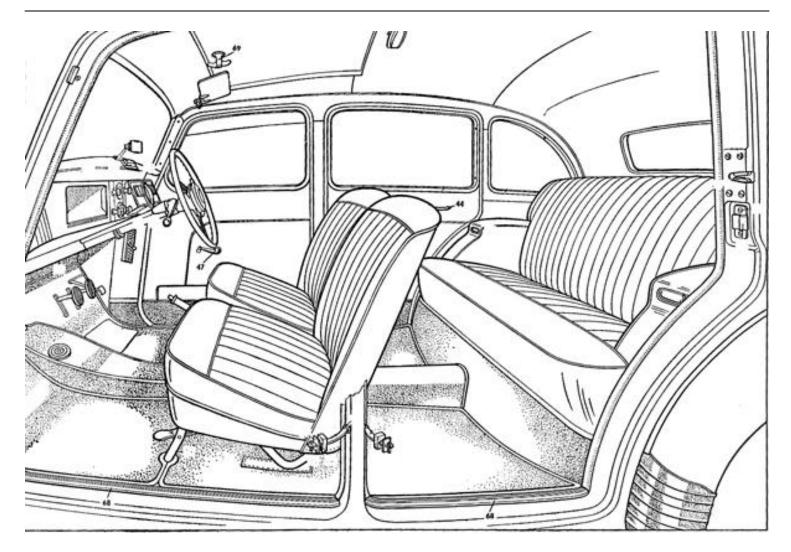
No	Part #	Description	Application	Qty	Price
				Req	Each
	H.42893	Coach bolt, front bumpter		2	17.25
71	H.76426	Rear bumper (X)	Saloon	1	395.00
73	H.80924	Rear bumper (X)	Coupe	1	395.00
		Please send in your rear b	umper to be re-chr	omed	

(X) indicates rebuilt items sold exchange only. Please ship your part to be rebuilt. A number inside the () represents a core charge that is refunded once we receive your rebuildable core. Core charges are not applicable to free shipping rate.



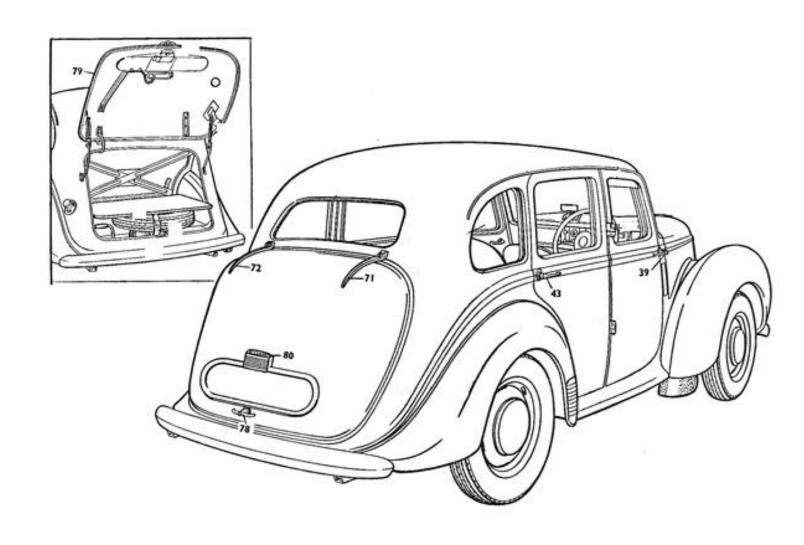
#### **Saloon Front Body Fittings**

No	Part #	Description	Application	Qty Req	Price Each	No	Part #	Description	Application	Qty Req	Price Each
2	H.76341	Badge, bonnet	Saloon	1	225.00	45	H.76669	Door handle, interior LH (fre	ont and rear door)		
3	H.78410	Motif, bonnet	Saloon	1	185.00				Saloon	2	86.00
	H.19727	Scuttle vent weather-strip	Saloon	2	28.00		H.76668	Door handle, interior RH (fr	ont and rear door)		
	H.19699	Door buffer	Saloon		16.04				Saloon	2	86.00
	H.63579	Glazing rubber bead tape	Saloon	price/foot	2.00		H.60078	Escutcheon	Saloon	4	43.50
		Price is per foot. Please mea	asure.					(need pattern to reproduce)			
37	H.76401	Raditor grille assembly	Saloon	1	3900.00		H.17995	Retainer	Saloon	4	1.88
	H.74704	Front door handle, exterior le	ocking RH			44	P.105757	Fuel filler cap, Hillman	Saloon	1	17.88
			Saloon	1	175.45	49	H.76070	Moulding, RH front wing	Saloon	4	95.00
40	H.74713	Front door handle, exterior n	on locking			50	H.76071	Moulding, LH front wing	Saloon	4	95.00
			Saloon	1	163.35	55	H.19477	Weather strip, front windsor	een (108" long)		
43	H.74713	Rear door handle, exterior n	on locking					•	Saloon	1	92.00
			Saloon	2	163.35		H.63579	Glazing rubber bead tape,	front windscreen (10	)8" long)	
								Price per foot	Saloon	9	18.00'
						66	H.76425	Front bumper (X)	Saloon	1	395.00
								Please send in your bumpe	r to be rechromed.		



#### **Saloon Interior Body Fittings**

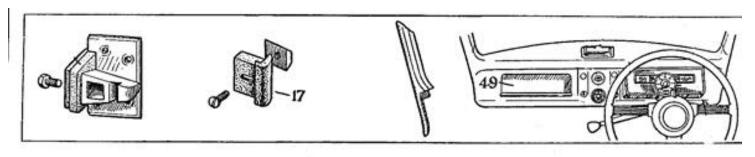
No	Part #	Description	Application	Qty	Price	No	Part #	Description	Application	Qty	Price
		•	• •	Req	Each					Req	Each
	H.25047	Glass channel - top (30" l Price/foot	long), front door.	3'	1.75'		H.60078	Escutcheon, rear door (need pattern to reprodu	ce)	2	43.50
	H.73718	Glass channel - shut, RH Please measure and or	,	Price/foot	1.75'		H.17995 H.73176	Retainer, rear door Glazing channel, back light	glass (72" long)	2 1	1.88 54.00
	H.73719	Glass channel - pillar, LH Please measure and or		Price/foot	1.75'	68	H.64124	Rubber door tread, (front 2 Please measure and ord		price/foot	2.00'
	H.73720	Glass channel - hinge pill	ar front door.	Price/foot	1.75'	69	H.60080	Locking handle, Sliding Lid		1	69.00
		Please measure and or	der # of feet required				H.73177	Weatherstrip, rear sliding li	d (26")	1	17.85
	H.76378	Glass run channel assy -	shut RH front door	1	NCA						
	H.76379	Glass run channel assy -	pillar LH front door	1	NCA	SAL	OON - UP	HOLSTERY			
	H.76387	Glass run channel assy -	hinge pillar front door	. 2	NCA	0.12	CP-HM1A	Carpet set, BLUE*	Saloon	1	325.00
	H.25044	Glass beading tape, front	window (23")	1	2.54		CP-HM1B	Carpet set, BROWN*	Saloon	1	325.00
47	H.76668	Door handle, interior RH	(front and rear door)	2	86.00		H.52047A	Door frame piping, BLUE*	Galoon	Price/foot	9.50
	H.76798	Window regulator handle	LH front door	2	74.00		11.020177	Please measure and ord	er # of feet required		0.00
	H.60078	Escutcheon, front door (need pattern to reprod	uce)	2	43.50		H.52047B	Door frame piping, BROW Please measure and ord	N* '	Price/foot	9.50'
	H.17995	Retainer, front door		2	1.88	68	H.64124	Rubber door tread, (front 2		Price/foot	10 25'
	H.25047	Glass channel, upper, rea	ar door	2	NCA	00	11.04124	Please measure and ord	,		13.23
	H.73721	Glass channel, hinge pilla	ar, rear door	2	NCA			r icase measure and ord	ci # oi icci icquiicu	•	
	H.73722	Glass channel, shut pillar	, rear door	2	NCA	*Origi	nal SaloonCo	lour Schemes: Black with Bro	wn unholstery Cots	wold Grev	with
	H.76390	Glass channel assy-hinge	e pillar, rear door		NCA	_		and Smoke with Aero Blue Up			
	H.76394	Glass channel assy-shut	pillar, rear door	2	NCA			erior color/interior color)	onostery. I abric swa	ilciics avai	iable
	H.25044	Glass beading tape, rear	window (22")	1	2.54	ироп	request. (Exte	mor color/interior color)			
44	H.76798	Window regulator handle (need pattern to reprod		2	74.00			ortuneately we do not have an ginal will be required to manu			

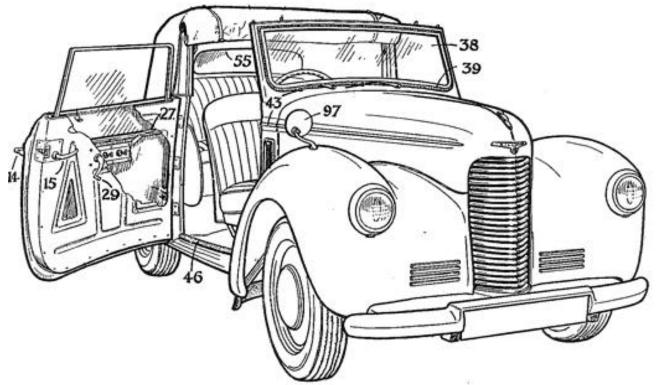


#### Saloon Rear Body Fittings

No	Part #	Description	Application	Qty Req	Price Each	No	Part #	Description	Application	Qty Req	Price Each
39	H.74704	Front door handle, exterior locking RH	Saloon	1	175.45		H.74950	Hinged pad, rubber trunk lid (need pattern to reproduce)	Saloon	2	NCA
43	H.74713	Rear door handle,	Saloon	2	163.35	78	H.74720	Handle, trunk lid (long shaft)	Saloon	1	211.75
		exterior non locking				79	H.76347	Trunk weatherstrip seal (140"	) Saloon	1	176.44
71	H.61374	Hinge, trunk lid RH	Saloon	1	NCA	80	H.76361	Badge, trunk lid "Hillman"	Saloon	1	225.00
		(need pattern to reproduce)	)				H.76426	Rear bumper (X)	Saloon	1	395.00
72	H.61375	Hinge, trunk lid LH (need pattern to reproduce)	Saloon	1	NCA			Please send in your rear bu	mper to be re-chro	omed.	

NCA- not currently available. please inquire.





No

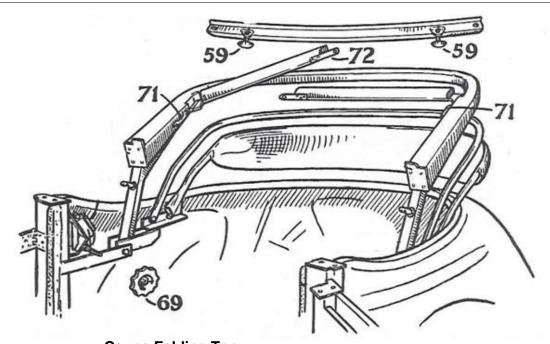
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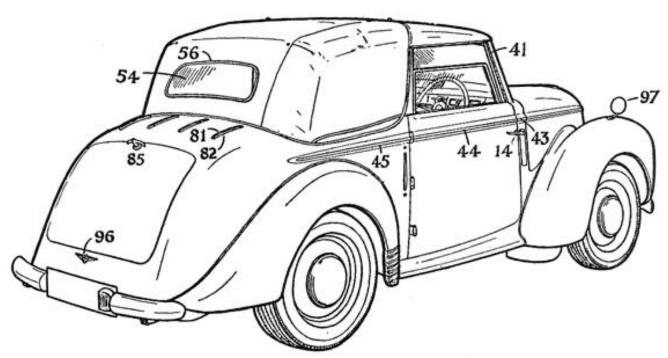
#### **Coupe Front Body Fittings**

No	Part #	Description	Application	Qty	Price
		-		Req	Each
2	H.76341	Badge, bonnet	Coupe	1	225.00
3	H.78410	Motif, bonnet	Coupe	1	185.00
4	H.76952	Moulding, upper RH bonnet	Coupe	1	NCA
4	H.76953	Moulding, upper LH bonnet	Coupe	1	NCA
	P.105757	Fuel filler cap, Hillman	Coupe		17.88
	H.19727	Scuttle vent weather-strip	Coupe	2	28.00
14	H.74984	Outside locking handle	Coupe	1	185.00
	H.74985	Outside non-locking handle	Coupe		175.00
15	H.76668	Inside door handle RH	Coupe	2	86.00
	H.76669	Inside door handle LH	Coupe	2	86.00
	H.60078	Escutcheon	Coupe	4	43.50
		(need pattern to reproduce)	)		
	H.17995	Retainer	Coupe	4	1.88
17	H.19699	Door buffer	Coupe	4	16.04
27	H.77814	Glazing rubber, window frame	e (38")	Price/foot	2.00'
		Please measure and order	# of feet requried	d.	
	H.63579	Glazing rubber, window fram	e (120")	Pice/foot	2.00'
		Please measure and order	# of feet requried	d.	
29	H.75077	Handle, window regulator (need pattern to reproduce	Coupe )	2	74.00
	H.75078	Escutcheon (need pattern to reproduce	Coupe )	2	43.50

Part #	Description	Application	Qty Req	Price Each
H.76401	Raditor grille assembly	Coupe	1 3	3,900.00
H.63579	Glazing rubber, front windscre	een (108" long)	Price/foot	2.00'
H.74338	Weatherstrip, front windscree	n (112" long)	1	101.00
H.80781	Windscreen top rail rubber we	eatherstrip	Price/foot	19.25'
H.80775	Windscreen pillar weatherstri	р	Price/foot	8.00'
H.80786	Scuttle bead, cowl RH	Coupe	1	55.66
H.80787	Scuttle bead, cowl LH	Coupe	1	55.66
H.80766	Door bead, RH (not shown)	Coupe	1	NCA
H.80767	Door bead, LH (not shown)	Coupe	1	NCA
H.80788	Quarter panel bead, RH	Coupe	1	NCA
H.80789	Quarter panel bead, LH	Coupe	1	NCA
H.77604	Sill tread rubber (39" long)	Coupe	A/R	62.50
H.76350	Cubby box assembly, RHD	Coupe	1	85.00
H.76351	Cubby box assembly, LHD	Coupe	1	85.00
H.76355	Rubber sealing stip, facia par	nel (40" long)	Price/foot	5.25'
H.78544	Glass, backlight includes inner, outer frame,	Coupe and sealing rubl	1 ber.	295.00
H.76425	Front bumper (X)	Coupe	1	395.00
	Please send in your bumpe	er to be re-chrom	ed.	

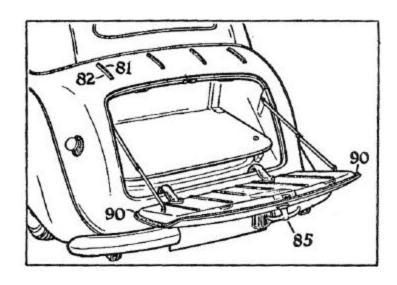


Coupe Folding Top									
No	Part #	Description	Application	Qty Req	Price Each				
	C-HM1	Top, folding head - canvas	Coupe	1	699.00				
54, 55	H.78544	Glass, backlight includes inner, outer frame,	Coupe and sealing rubbe	1 r.	295.00				
59	H.80780	Knob, head rail lock	Coupe	2	49.75				



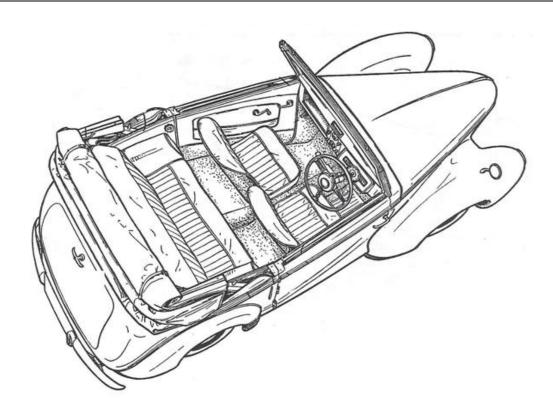
Coupe Rear/Exterior Body Fittings						No	Part #	Description	Application	Qty	Price
No	Part #	Description	Application	Qty	Price					Req	Each
				Req	Each		H.80789	Quarter panel bead, LH	Coupe	1	NCA
14	H.74984	Outside locking handle	Coupe	1	185.00	54, 55	H.78544	Glass, backlight	Coupe	1	295.00
41	H.80775	Windscreen pillar weatherstri	p Coupe		19.75			includes inner, outer frame	e, and sealing rubbe	r.	
	C-HM1	Top, folding head - canvas	Coupe	1	699.00	81	H.75652	Folding top rest rubber (9" le	ong)	1	16.23
43	H.80786	Scuttle bead, cowl RH	Coupe	1	55.66	82	H.75651	Surround, top rest rubber	Coupe	4	71.50
	H.80787	Scuttle bead, cowl LH	Coupe	1	55.66	85	H.74347	Handle, trunk lid	Coupe		211.75
44	H.80766	Door bead. RH	Coupe	1	NCA	96	H.61348	Badge, trunk lid	Coupe	1	225.00
	H.80767	Door bead, LH	Coupe	1	NCA	97	H.23975	Wing driving mirror, complet	e RHD	1	33.28
45	H.80788	Quarter panel bead, RH	Coupe	1	NCA	NCA- ı	not currently	available; please inquire.			

# Coupe Trunk/Upholstery Hillman Phase Minx



#### Coupe Trunk (Left)

No	Part #	Description	Application	Qty Req	Price Each
81	H.75652	Folding top rest rubber (9" le	ong)Coupe	1	16.23
82	H.75651	Surround, top rest rubber	Coupe	4	71.50
85	H.74347	Handle, trunk lid	Coupe	1	211.75
90	H.80847	Trunk weatherstrip seal (11)	6") Coupe	1	118.00
	H.61348	Badge, trunk lid	Coupe	1	225.00



#### **Coupe Upholstery and Carpet Sets**

No	Part #	Description	Application	Qty Req	Price Each
	UK-HM1	Upholstry kit, vinyl (Brown o	r Aero Blue)	1	1,025.00
	UK-HM1L	Upholstry kit leather (Brown	or Aero Blue)	1	2,125.00
	PK-HM1	Panel kit (Brown or Aero Blu	ue)Coupe	1	1,177.94
	CP-HM2	Carpet set (Brown or Aero B	Blue)	1	325.00
	H.77604	Sill tread rubber (39") long	Coupe	1	62.50
	C-HM1	Top, canvas	Coupe	1	698.78
	H.52047A	Door frame piping, BLUE.		Price/foo	ot 9.50'
		Please measure and orde	er # of feet requrie	d.	
	H.52047B	Door frame piping, BROWN. Please measure and order		Price/food.	ot 9.50'

NOTE: Drophead Coupe Orignal Colour Schemes: Black with Brown upholstery or Smoke (grey) with Aero Blue upholstery. Color swatches available upon request.

Upholstery kits includes vinyl or leather upholstery for two front seats/backs and back bench seat/back plus wheelhouse covers.

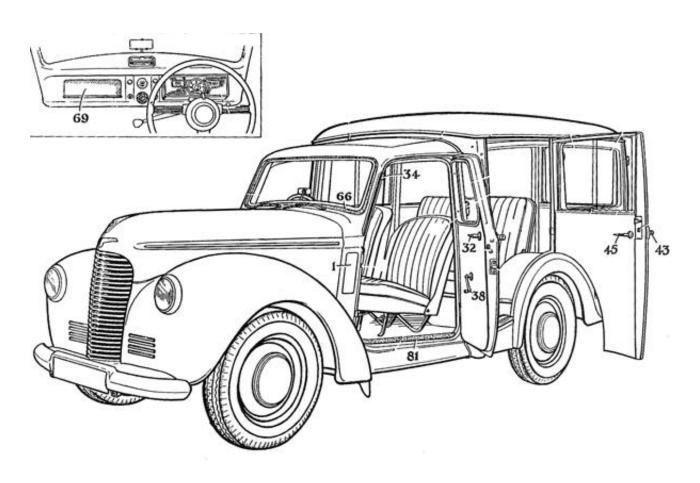
Panel kits includes all interior panels, clips and screws required for one vehicle.

Carpet set includes all interior front and back carpet for one vehicle.

Door piping is sold seperately; price is by the foot.

Upholstery Tools: TL-HRP

Hog ring pliers FN-PR Pig rings, box SB-CB-B Seat belt, black

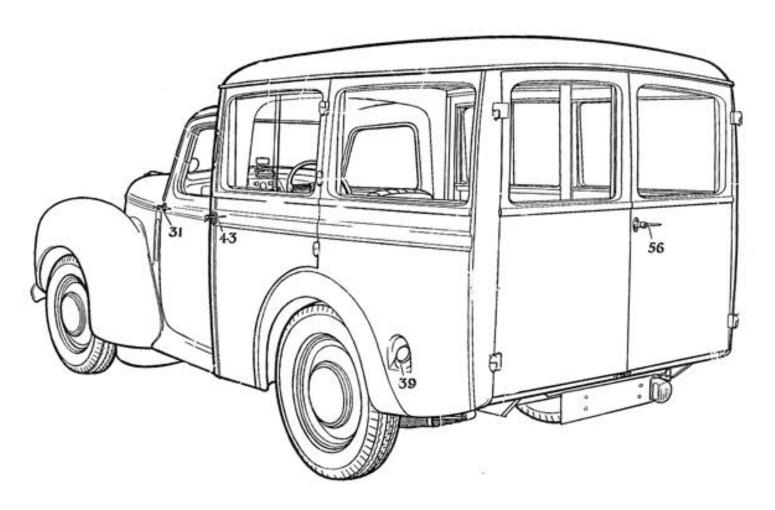


#### **Utility Front/Exterior/Interior Body Fittings**

No	Part #	Description	Application	Qty Req	Price Each	No	Part #	Description	Application		Price Each
1	H.19727	Scuttle vent weatherstip	Utility	2	28.00		H.25044	Glazing weatherstrip, front v	vindow (23")	Price/foot	2.00'
	H.74704	Locking handle, front door Rh	H Utility	1	175.45			Please measure and orde	er # of feet in requi	red.	
31	H.74713	Non-locking handle, front doo	r LH	1	163.35	38	H.76798	Window regulator handle LH	front door	2	74.00
32	H.76668	Inside handle, front door RH	Utility	2	86.00		H.60078	Escutcheon, front door		2	43.50
	H.76669	Inside handle, front door LH	Utility	2	86.00			(need pattern to reproduce	e)		
	H.60078	Escutcheon	Utility	4	43.50		H.17995	Retainer, front door		2	1.88
		(need pattern to reproduce)	)			43	H.80254	Outside handle, rear passen	ger door	2	165.35
	H.17995	Retainer	Utility	4	1.88		H.74724	Inside handle, rear passeng	er RH	2	86.00
34	H.19699	Door buffer	Utility	4	16.04	45	H.74725	Inside handle, rear passeng	er LH	2	86.00
	H.73718	Glass channel - Shut, RH, from Please measure and order		Price/foored.	t 1.75'		H.60078	Escutcheon (need pattern to reproduce	Utility e)	2	43.50
	H.73719	Glass channel - pillar, LH, fro	nt door	Price/foo	t 1.75'		H.17995	Retainer	Utility		1.88
		Please measure and order	# of feet in require	red.		66	H.19477	Weather strip, front windscree	een (108" long)	1	92.00
	H.73720	Glass channel - hinge pillar fr Please measure and order		Price/foo ed.	t 1.75'		H.63579	Glazing rubber, front windsc Please measure and orde			2.00'
	H.25047	Glass channel - top (30" long	), front door	Price/foo	t 1.75'		H.76355	Rubber sealing strip, facia p Enter the number of feet	` '	Price/foot	5.25'
	H.76378	Glass run channel assy - shu	t RH front door	1	NCA	69	H.76350	Cubby box assembly, RHD	Utility	1	85.00
	H.76379	Glass run channel assy - pilla	ar LH front door	1	NCA		H.76351	Cubby box assembly, LHD	Utility	1	85.00
	H.76384	Glass run channel - hing pilla	r Utility	1	NCA			•	•		

# **Utility Exterior**

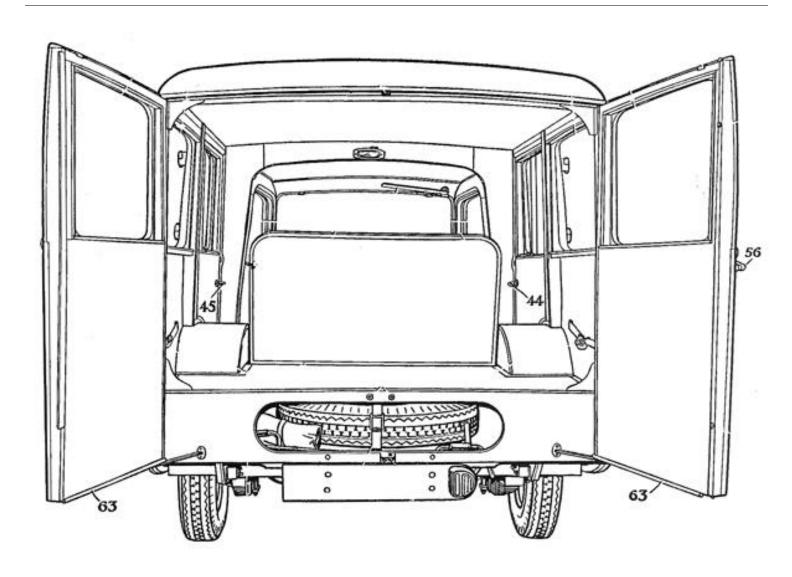
# Hillman Phase Mix



#### **Utility Exterior**

No	Part #	Description A	pplication	Qty Req	Price Each
31	H.74713 H.74704	Non-locking outside handle, from Locking outside handle, front do		1	163.35 175.45
39	P.105757	,	ility		17.88
43	H.80254	Outside handle, rear passenger	,	Right)	163.35
	H.75823	Channel, glass sliding rear door (Slide 26", upgright 18")	Price/foot Price/oot	<b>,</b>	1.75'
56		Van door exterior handle (need pattern to reproduce)		1	NCA

# **Utility Interior**



#### **Utility Rear/Interior Body Fittings**

No	Part #	Description	Application	Qty Req	Price Each
	H.19699	Door buffer, rear passenger do	or		16.04
44	H.74724	Inside handle, rear passenger	RH	4	175.45
45	H.74725	Inside handle, rear passenger	LH	4	163.5
	H.60078	Escutcheon		1	43.5
	H.17995	Retainer			1.88
56		Van door exterior handle (need pattern to reproduce	)	1	NCA
63	H.80300	Draught rubber, van door botto	m	1	NCA
81	H.62487	Tread bead, rubber (28") front	cab	2	62.50
	H.60649A	Piping (108") price per foot, BI Please measure and order #		10'	9.50'

No	Part #	Description	Application	Qty Req	Price Each
	H.60649B	Piping (108") price per foot,			
		Please measure and orde			9.50'
	H.52047A	Piping, cab and side doors,	BLUE Price is per f	oot.	
		Please measure and ente			9.50'
	H.52047B	Piping, cab and side doors,		er foot.	
		Please measure and orde			9.50'
	H.79449	Wing piping (wing 28"; crad			
		Please measure and orde	er # of feet required.	1	3.94'

For upholstery or carpet sets, please inquire. Currently, we do not have a pattern available to manufacture these sets.

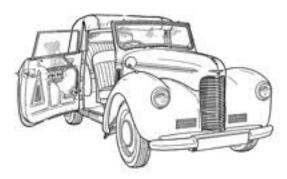
# Manuals/History

# Hillman Phase Mix

#### **Manuals**

No	Part #	Description	Application	Qty Req	Price Each	
	PC-297	Minx 1936-9 Parts Catalo	pq		60.45	
	SM-300	Minx Phase I & Ten Estate Shop Manual				
	PC-302	Ten Estate Car Phase I Supplement, Parts Manual				
	HB-330	Minx Phase I Owner's Ha	andbook		32.95	
	PC-300	Minx Phase I Parts Manu	ial		53.85	
	HB-332	MInx Phase II Owner's H	andbook		32.95	
	PC-304	Minx Phase II Parts Man	ual		43.95	

All manuals are reprinted from originals.



Hillman Minx Phase II Drophead Coupe

#### History:

The monocoque Minx Phase I was revealed in September 1939 and was sold in limited numbers to civilians during the early years of the war as a family sedan that was moderately priced. In November 1942, Rootes was confined to manufacturing military machinery suspending all civilian vehicle production. About 10,000 Phase I vehicles sold during this period. In the summer of 1945, Rootes was able to start up civilian deliveries once again of the popular saloon; however, very few could afford a new vehicle.

The Phase II was introduced in December 1947 when the front end was restyled to incorporate the headlamps into bulbous wings and fitted with a synchromatic steering-column gear shift. The cable brake system had been replaced by hydraulics during 1947.

By 1948, however, this type of Minx was beginning to look distinctly old-fashioned; it was replaced by the true postwar generation car, the Loewy-styled Minx III now referred to as the Series Minx.

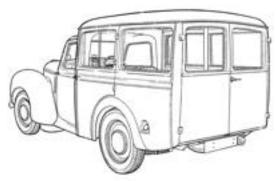
#### Hillman Minx Phase I & II Specifications

Produced: Humber Road, 1939-42, Ryton-on-Dunsmore, 1945-48.

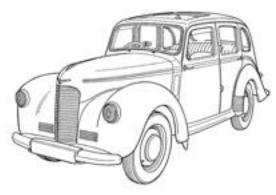
**General layout**: Unit-construction body-chassis structure in saloon, drophead coupe(DHC) and estate car bodies. Front mounted engine, driving rear wheels.

**Engine and Transmission**: Hillman engine, 4-cylinder, sv, in-line. 1,185 cc, 63x95mm, 35bhp at 4,100rpm; 4-speed gearbox, no synchromesh on 1st gear; centre-floor gear-change on Phase I, steering-column on Phase II; live (beam) rear axle with spiral-bevel final drive.

Chassis: Beam-axle front suspension, half-elliptic leaf springs.



The Hillman Phase Mlnx Utility (Estate)



Hillman Minx Phase II Saloon

Worm-and-nut steering. Live beam rear axle, half-elliptic leaf springs and anti-roll bar. Front and rear drum brakes. 5.00-16 in tyres.

**Dimensions**: 7'8" wheelbase; front track 3' 10.9"; rear track 4' 0.5"; length 12' 9.75" (Phase II 13'); width 5' 0.5"; height 5' 2.5". Unladen typical weight 1,905 lbs (Phase II 2,045 lb).

Performance: Maximum speed 65mph; 0-50 25.7 sec; 31 mpg.

#### Distinuishing features from precious models:

The first unit-construction Hillman, with similiar styling to previous Minx model; Phase II model had new full-width nose with faired-in headlamps, and steering column gear-change.

Derivatives: None

Fate: Phase I replaced by Phase II in December 1947, Phase II discontinued in 1948 in favor of the new Loewy-styled Phase III.

# Kip Motor Company, Inc. 2127 Crown Road Dallas, Texas 75229



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